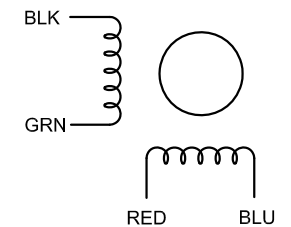


| SPECIFICATION   | CONNECTION | BIPOLAR    |
|---|------------|------------|
| AMPS/PHASE  |            | 1.68       |
| RESISTANCE/PHASE(Ohms)@25°C   |            | 1.65±10%   |
| INDUCTANCE/PHASE(mH)@1KHz   |            | 4.10±20%   |
| HOLDING TORQUE(Nm)[lb-in]   |            | 0.44[3.89] |
| STEP ANGLE(°)   |            | 0.90       |
| STEP ACCURACY(NON-ACCUM)  |            | ±5.00%     |
| ROTOR INERTIA(g-cm <sup>2</sup> )   |            | 68.00      |
| WEIGHT(Kg)[lb]  |            | 0.35[0.77] |
| TEMPERATURE RISE:MAX.80°C (MOTOR STANDSTILL;FOR 2PHASE ENERGIZED )                |            |            |
| AMBIENT TEMPERATURE -10°C~50°C[14°F~122°F]  |            |            |
| INSULATION RESISTANCE 100 Mohm (UNDER NORMAL TEMPERATURE AND HUMIDITY )           |            |            |
| INSULATION CLASS B 130°C[266°F]   |            |            |
| DIELECTRIC STRENGTH 500VAC FOR 1MIN.(BETWEEN THE MOTOR COILS AND THE MOTOR CASE ) |            |            |
| AMBIENT HUMIDITY MAX.85%(NO CONDENSATION)   |            |            |

| TYPE OF CONNECTION (EXTERN) |         | MOTOR |         |
|-----------------------------|---------|-------|---------|
| PIN NO                      | BIPOLAR | LEADS | WINDING |
| 1                           | A —     | BLK   | A       |
| 2                           | A\ —    | GRN   | A\      |
| 3                           | B —     | RED   | B       |
| 4                           | B\ —    | BLU   | B\      |

FULL STEP 2 PHASE-Ex. ,  
WHEN FACING MOUNTING END (X)

| STEP | A | B | A\ | B\ |   | CCW |
|------|---|---|----|----|---|-----|
| 1    | + | + | -  | -  | ↓ | ↑   |
| 2    | - | + | +  | -  |   |     |
| 3    | - | - | +  | +  | ↑ | ↓   |
| 4    | + | - | -  | +  |   |     |



**STEPPERONLINE®**

|       |           |           |
|-------|-----------|-----------|
| APVD  |           | 8.18.2018 |
| CHKD  |           |           |
| 1:1   | DRN       |           |
| SCALE | SIGNATURE | DATE      |

**STEPPER MOTOR**

**17HM19-1684S**